



Dart Aerospace Ltd.
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K6A 1K7
Canada

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RBW6405G00531-3G
Job Sheet 182407



Part No: RBW6405G00531-3G

Job Qty: 2 ea

Part Name: Tail Rotor Damper Length Adjustment Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/17/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW6405G00531-3G Rev. A IPP Rev. A 18.06.13 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/17/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	1 pcs		9/17/18	0.00	0.25	Small Fab-3		MCC
120	QC	1 pcs		9/17/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		9/17/18	0.00	0.00	Packaging3-1		9-88
140	QC21-SA	1 Ea		9/17/18	0.00	0.00	QC21		9-88

Part Op Descriptions: 110 - 1-Press in bushings. 2-Fabricate lanyards. 3-Assemble as per DWG.

SEP 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6405G00531-3G-1	Base	1 Ea (1 ea)	90-Start up Operation	5107980
RBW6405G00531-3G-3	Pin	2 Ea (2 ea)	90-Start up Operation	5110134
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (4 ea)	110-Small Fab	5109072
90177A218	Split Ring	4 Ea (4 ea)	110-Small Fab	5109083
CL-2-C	Lanyard Wire	1.8000 ft (1.8 ea)	110-Small Fab	5026872
PM-18-20-11	Bushing	2 Ea (2 ea)	110-Small Fab	5097948 2x 5112428

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW6405G00531-3G-1	1	0	0
	RBW6405G00531-3G-3	2	0	0
110-Small Fab	3896T31	4	883	0
	90177A218	4	116	0
	CL-2-C	2	397	0
	PM-18-20-11	2	4	0

Part Specifications

Specifications could not be found.

Plex 8/23/18 2:13 PM dart.logan.david



Container No: S113354



Part: RBW6405G00531-3G

Job No: 182407

Serial No/Batch: S113354

Revision: A

Inspector:

Exp Date:

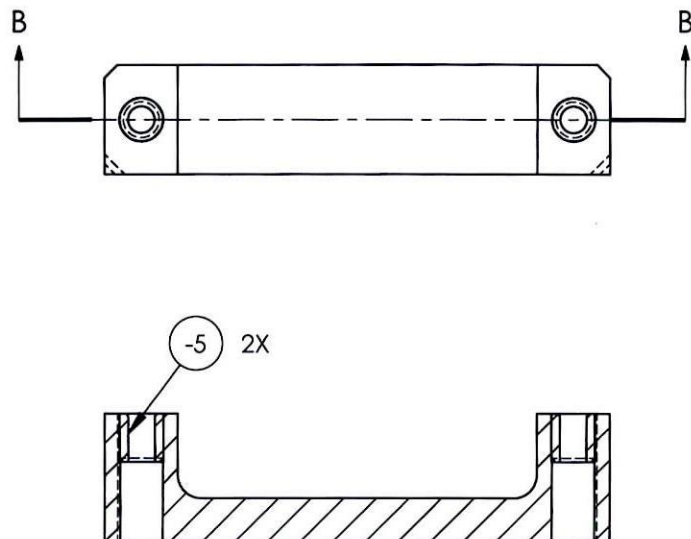
Instructions:

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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

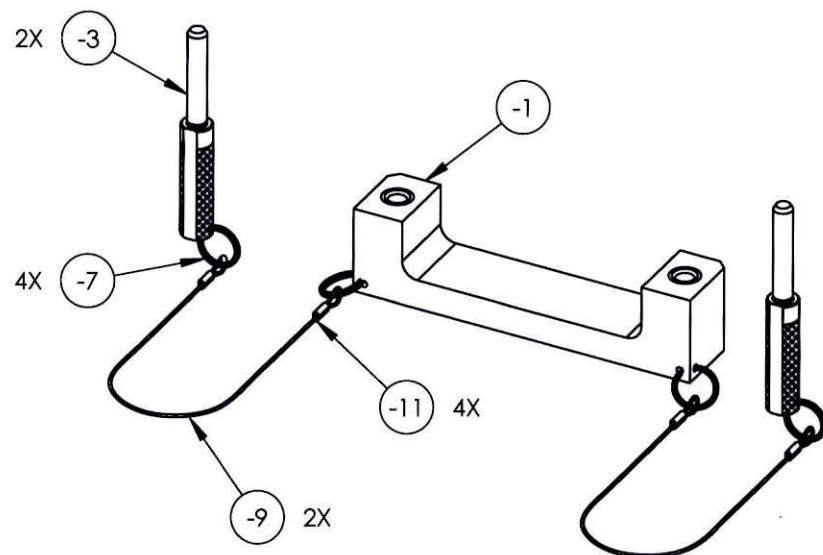
Date: 09/25/19

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -7 WAS MCMASTER-CARR #90177A228 IS MCMASTER-CARR #90177A218. CH'D ENGRAVE NOTE WAS "3G6405G0251" IS "RBW6405G02051-3G".	2/5/2013	BIM	SE



SECTION B-B
SCALE 1 : 3



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	1-7/8 X 2-1/8 X 8-3/8	2
			-3	2	PIN	4140 Q & T	Ø3/4 X 5-1/4	3
		B/O	-5	2	BUSHING	STEEL	CARR LANE # PM-18-20-11	1
		B/O	-7	4	SPLIT RING	STEEL	Ø1 MCMASTER-CARR #90177A218	1
		B/O	-9	2	LANYARD	COATED STEEL	Ø1/16 X 10 CARR LANE #CL2C	1
		B/O	-11	4	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMASTER-CARR #3896T31	1

RED BARN MACHINE															
TITLE T/R DAMPER LENGTH ADJUST															
DWG NO. RBW6405G00531-3G	REV A														
<table border="0"> <tr> <td>MAT'L</td> <td>DRAWN BY: GILBERT</td> </tr> <tr> <td>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</td> <td>APPROVED <i>D Weil</i></td> </tr> <tr> <td>.XXX ± .005</td> <td>HEAT TREAT</td> </tr> <tr> <td>.XX ± .01</td> <td>FINISH</td> </tr> <tr> <td>.X ± .1</td> <td>SPEC</td> </tr> <tr> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> <td>USED ON MODEL</td> </tr> <tr> <td>2. DIMENSIONAL LIMITS APPLY AFTER PLATING</td> <td>AW139</td> </tr> </table>		MAT'L	DRAWN BY: GILBERT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>	.XXX ± .005	HEAT TREAT	.XX ± .01	FINISH	.X ± .1	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
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SCALE 1:4	DATE 12/12/2012														
SHEET 1 OF 3															